

REQUEST FOR QUOTATION EASY FORM



CUSTOM MOLD SERVICES, Inc.

It's our Custom to Mold our Services to your needs...

<input type="checkbox"/> A-Series Mold Base Catalog No. _____	<input type="checkbox"/> Retainer Set Catalog No. _____
<input type="checkbox"/> B-Series Mold Base Catalog No. _____	<input type="checkbox"/> Mold Plate Catalog No. _____
Type of Steel: DME No. _____	Top Clamp Plate
	<input type="checkbox"/> 7/8"
"C" Riser Height:	<input type="checkbox"/> 1 3/8"
<input type="checkbox"/> Standard _____	
<input type="checkbox"/> Special (specify size) _____	<input type="checkbox"/> Locating Ring Catalog No. _____
	<input type="checkbox"/> Sprue Bushing Catalog No. _____
"M" Leader Pin Length:	<input type="checkbox"/> "O" _____
<input type="checkbox"/> Standard _____	<input type="checkbox"/> "R" _____
<input type="checkbox"/> Other (specify length) _____	
<input type="checkbox"/> Clearance Required in Housing _____	<input type="checkbox"/> Nickel plate all plates (quote as separate item)

Mold Base Machining Information

"A" Side Insulator Plate Required

- Machined Complete
- Special Instructions _____

"A" Side Clamp Plate

- Machined Complete (Pockets, Screws, Water Lines, etc.)
- DME Specified Locations on Standard Holes
- Revised Locations on Standard Holes
- Supply Sprue Bushing
- Supply Locating Ring (note screw hole locations on print)
- Special Instructions _____
- Exceptions _____

"A" Plate

- Machined Complete (Pockets, Screws, Water Lines, etc.)
- DME Specified Locations on Standard Holes
- Revised Locations on Standard Holes
- Parting Line Lock Pockets & Screws Holes. (no hardware)
- Special Instructions _____
- Exceptions _____

"B" Plate

- Machined Complete (Pockets, Screws, Water Lines, etc.)
- DME Specified Locations on Standard Holes
- Revised Locations on Standard Holes
- Parting Line Lock Pockets & Screws Holes. (no hardware)
- Special Instructions _____
- Exceptions _____

"B" Side Insulator Plate Required

- Machined Complete
- Special Instructions _____

"Support Plate"

- Machined Complete (Pockets, Screws, Water Lines, etc.)
- DME Specified Locations on Standard Holes
- Revised Locations on Standard Holes
- 1/32 Clearance on Ejector Pin Diameters
- Special Instructions _____
- Exceptions _____

"Ejector Plates"

- Machined Complete (Pockets, Screws, Water Lines, etc.)
- DME Specified Locations on Standard Holes
- Revised Locations on Standard Holes
- 1/32 Clearance on Ejector Pin Diameters
- 1/18 Clearance on Support Pillars Diameter
- Added Rest Buttons
- 1/2-13 Taped Holes for Positive K.O. Return
- Guided Ejector Hardware supplied & installed
- Special Instructions _____
- Exceptions _____

"U Frame"

- Machined Complete (Pockets, Screws, Water Lines, etc.)
- DME Specified Locations on Standard Holes
- Revised Locations on Standard Holes
- 1/32 Clearance on Ejector Pin Diameters
- 1/18 Clearance on Support Pillars Diameter
- Support Pillars Supplied & Installed (+.002-.000 standoff)
- Special Instructions _____
- Exceptions _____

Pry Bar Slots

- "A" Side Clamp Plate
- "A" Plate
- "B" Plate
- Support Plate
- U-Frame
- Ejector Plates

Omit the Following Holes & Parts

- Leader Pins & Bushings
- Return Pins
- Center Holes
- Sprue Puller Pin
- Sprue Bushing
- Locating Ring

- Edges of all plates chamfered

DELIVERY INFORMATION: _____

Relocate the Following

- Center Holes
- Leader Pins & Bushings
- Return Pins
- Assembly Screws
